

ASAP E296

Work Order ID 65661

January 21, 2011 12:55:42 PM



Item ID: D2480-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle Weldment RH

Start Date: 1/21/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

EL 11-1-28 (X1)

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

Cpl 11-01-26

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/1/126

*41
RM*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss (Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

M 112588

Memo

0.00

Powder Coating

attn: POWDER COAT BLACK
START TIME: 3:00 OVEN TEMPERATURE:
FINISH TIME: 3:05

1 BR 11-01-26

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

11/01/26

1 - 6

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

2296

11/27/26

W/O:		WORK ORDER CHANGES					
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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/27
MF
11-01-27

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

January 21, 2011 12:55:41 PM

Page 1

Work Order ID: 65661

Parent Item: D2480-012

Parent Item Name: Heli-Access Handle Weldment RH









Start Date: 1/21/11

Required Date: 1/25/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C1 03.01.09 Added Powder Coat

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2478  Heli-Access Handle		Manufactured	No			100	Each	0.0000	1	1			
					65662 X1					EL	11-1-26		
D2479  Heli-Access Handle		Manufactured	No			100	Each	0.0000	1	1			
					65663 X1					EL	11-1-26		
D2481  Mounting Plate		Manufactured	No			100	Each	12.0000	2	2			
										EL	11-1-26		
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				WA	12								
				<u>40888</u>	12				2				
D2482  Mounting Plate		Manufactured	No			100	Each	58.0000	1	1			
										EL	11-1-26		
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				WA	58								
				38319	38								
				<u>40635</u>	20				1				

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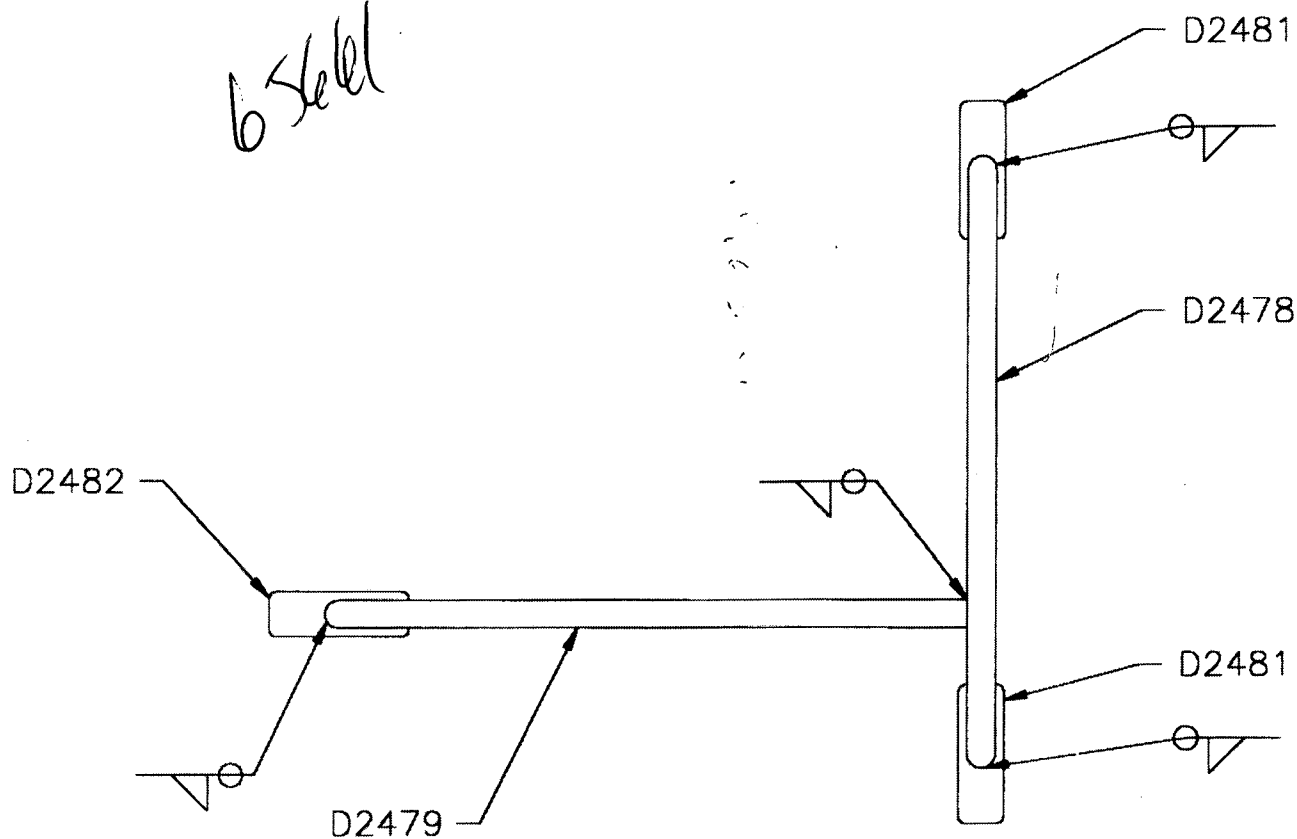
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT, ASSEMBLY		6:1
A1	05.06.23		ADDED POWDER COAT

RELEASED
96/10/02 DS

6 Steel



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QST 004
- 2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QST 005

A1

W/O:		WORK ORDER CHANGES					
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